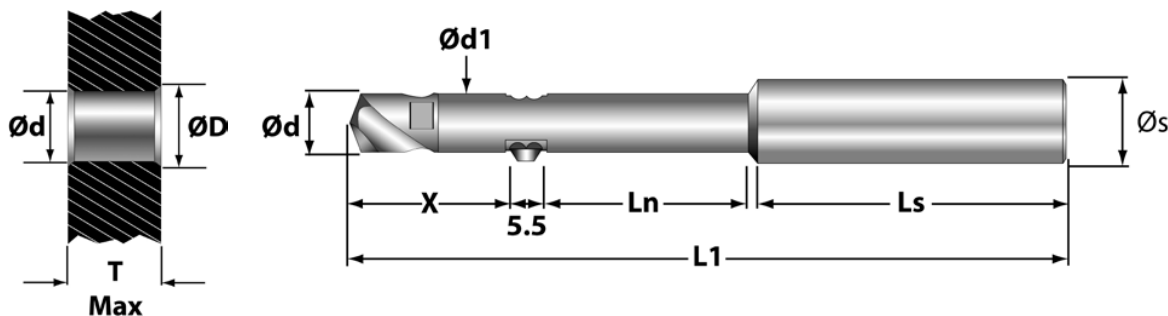




VEX-S Series B, C and D - 1xd Tools

Tool Holder Order Number	Ød Range mm	T Max	Ød1	X	L1	Ln	Ls	Øs
GH-Q-O-4000	5.0 - 5.4	5.0 (.197")	4.9 (.193")	18.9 (.744")	70.5 (2.776")	7.5 (.295")	36.0 (1.417")	8.0 (.315")
GH-Q-O-4001	5.5 - 5.9	5.5 (.217")	5.4 (.213")	19.8 (.780")	71.6 (2.776")	8.0 (.315")	36.0 (1.417")	8.0 (.315")
GH-Q-O-4052	6.0 - 6.4	6.0 (.236")	5.9 (.232")	20.6 (.811")	84.1 (3.311")	15.0 (.591")	40.0 (1.575")	10.0 (.394")
GH-Q-O-4053	6.5 - 6.9	6.5 (.256")	6.4 (.252")	21.6 (.850")	86.1 (3.390")	16.0 (.630")	40.0 (1.575")	10.0 (.394")
GH-Q-O-4054	7.0 - 7.4	7.0 (.276")	6.9 (.272")	23.8 (.937")	89.3 (3.518")	17.0 (.669")	40.0 (1.575")	10.0 (.394")
GH-Q-O-4055	7.5 - 7.9	7.5 (.295")	7.4 (.291")	24.6 (.969")	91.1 (3.587")	18.0 (.709")	40.0 (1.575")	10.0 (.394")
GH-Q-O-4056	8.0 - 8.4	8.0 (.315")	7.9 (.311")	25.4 (1.000")	92.9 (3.658")	19.0 (.748")	45.0 (1.772")	12.0 (.472")

VEX-S Series B, C and D - 1xd Drills and Blades

Series	Ød Drill* mm inches	Tool Holder Order Number	Drill Tip Order #	Cmt. Series	Chamfer Blade Order Number (fab)**			
					(0.25mm x 45°) GH-Q-M-	(0.5mm x 45°) GH-Q-M-	(0.75mm x 45°) GH-Q-M-	(1.0mm x 45°) GH-Q-M-
B	5.0mm (.197)	GH-Q-O-4000	P-S-B2-0500-1A	5	-30204 (5.5)	-30205 (6.0)	-30206 (6.5)	-30207 (7.0)
	5.1mm (.201)	GH-Q-O-4000	P-S-B2-0510-1A		-30204 (5.5)	-30205 (6.0)	-30206 (6.5)	-30207 (7.0)
	5.5mm (.217)	GH-Q-O-4001	P-S-B2-0550-1A		-30205 (6.0)	-30206 (6.5)	-30207 (7.0)	-30208 (7.5)
C	6.0mm (.236)	GH-Q-O-4052	P-S-C2-0600-1A		-30206 (6.5)	-30207 (7.0)	-30208 (7.5)	-30209 (8.0)
	6.35mm (1/4")	GH-Q-O-4052	P-S-C2-0635-1A		-30206 (6.5)	-30207 (7.0)	-30208 (7.5)	-30209 (8.0)
	6.5mm (.256)	GH-Q-O-4053	P-S-C2-0650-1A		-30207 (7.0)	-30208 (7.5)	-30209 (8.0)	-30210 (8.5)
	6.8mm (.268)	GH-Q-O-4053	P-S-C2-0680-1A		-30207 (7.0)	-30208 (7.5)	-30209 (8.0)	-30210 (8.5)
D	7.0mm (.276)	GH-Q-O-4054	P-S-D2-0700-1A		-30208 (7.5)	-30209 (8.0)	-30210 (8.5)	-30211 (9.0)
	7.14mm (9/32")	GH-Q-O-4054	P-S-D2-0714-1A		-30208 (7.5)	-30209 (8.0)	-30210 (8.5)	-30211 (9.0)
	7.5mm (.295)	GH-Q-O-4055	P-S-D2-0750-1A		-30209 (8.0)	-30210 (8.5)	-30211 (9.0)	-30212 (9.5)
	7.94mm (5/16")	GH-Q-O-4055	P-S-D2-0794-1A		-30210 (8.5)	-30211 (9.0)	-30212 (9.5)	-30213 (10.0)
	8.0mm (.315)	GH-Q-O-4056	P-S-D2-0800-1A		-30210 (8.5)	-30211 (9.0)	-30212 (9.5)	-30213 (10.0)
	8.4mm (.331)	GH-Q-O-4056	P-S-D2-0840-1A		-30211 (9.0)	-30212 (9.5)	-30213 (10.0)	-30214 (10.5)

*Other drill sizes available on request. Example: Ød = 8.33mm (.328") - P-S-D4-0833-1A

** Chamfer blades are interchangeable; maximum chamfer diameter ØD = hole Ød + 2mm

BLADE OPTIONS PG. 83

SPARE PARTS PG. 112