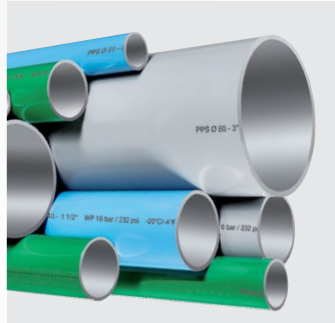


TOPRING

Compressed Air System



S08

mm	16	20	25	32	40	50	63	80	100	160
in	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4	6

TOPRING

Compressed air solutions

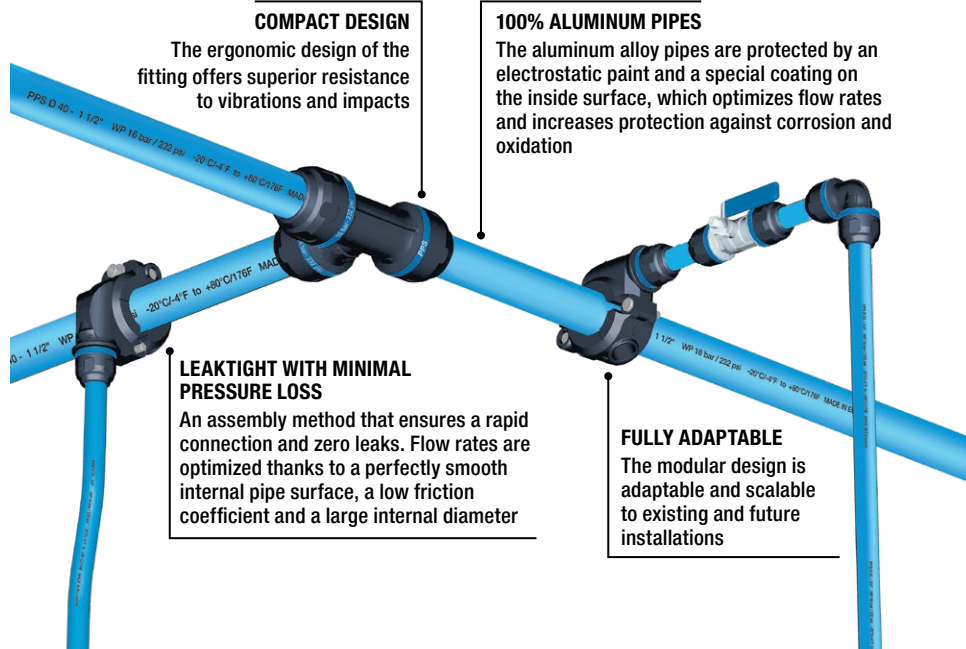
S08 COMPRESSED AIR SYSTEM

THE MOST ADVANCE COMPRESSED AIR SYSTEM IN THE WORLD

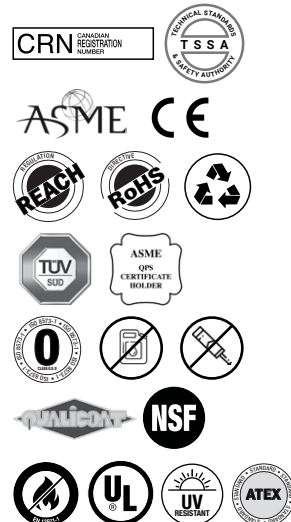
The **TOPRING** piping system S08 is made of lightweight, corrosion-resistant pipes and fittings.

Quick and easy to install, the system can be pressurized immediately.

A durable system that easily adapts to immediate needs or future expansions.



CERTIFICATIONS



See certification details on TOPRING.com

COMPRESSION FITTINGS 16 TO 160 MM

Available in a wide range of diameters and configurations, compression fittings offer a simple screw-in nut assembly method for models 16 to 80mm (1/2 to 3 in) and a 3 to 4 bolts/nuts assembly method for models 100 and 160 mm (4 and 6 in).



Materials

Body and Nut: 100% aluminum, EN AB 46100
Gripping Teeth: Stainless steel
Double Lobe Seal: NBR with PTFE coating
Seal: NBR

COMPACT CONNECTION FITTINGS 50 TO 160 MM

Compact connection fittings were specifically developed for pipe installation in compressor rooms, or small spaces. The flanged or v-clamp connections allow for a wide range of configurations, providing space savings and quick, convenient assembly with the compressor.

FLANGE CONNECTION



- Universal flange ASME - DIN
- Ideal for connecting to an existing compressor, dryer or network, using the universal ANSI flange

V-CLAMP CONNECTION



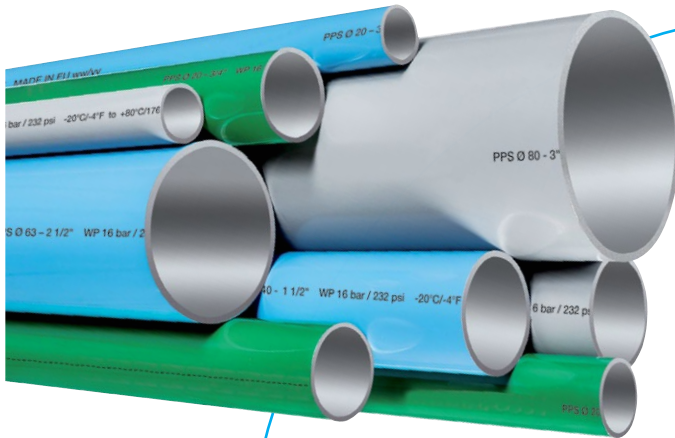
- Allows fittings to be connected quickly using a collar to avoid cutting a pipe or installing a bypass saddle tee
- Designed to facilitate installation and avoid assembly errors

Materials

Body, Nut, Flange and V-clamp: 100 % aluminium EN AB 46100
Gripping Teeth: Stainless steel
Seal: NBR

COMPACT CONNECTION 50 to 160 mm





160 mm
ACTUAL PIPE DIAMETERS

100% ALUMINUM PIPES / 16 TO 160 MM

100% ALUMINUM

Easy handling and assembly
Easy to cut and chamfer

UV AND HEAT RESISTANT

Low expansion coefficient

COROSION RESISTANT

Extruded aluminum alloy
with internal and external
titanium treatment prevents
rust formation

VERY LOW PRESSURE LOSS

Smooth internal surface
prevents air turbulence

Materials

Pipe: Anodized aluminum alloy extrusion
EN AW 6060 T6

Coating: Electrostatic paint
(RoSH and REACH certifications)

Specifications

Extrusion quality:

- Non-welded extrusion process
- Calibrated pipe

Maximum Inlet Pressure:
232 PSI (16 BAR)

Burst pressure:

Safety coefficient of 5:1

Fluid Temperature: -20 to 80 °C

Fluids: Compressed air, industrial
vacuum, neutral and inert gases
(nitrogen, CO₂ or argon)

Color:

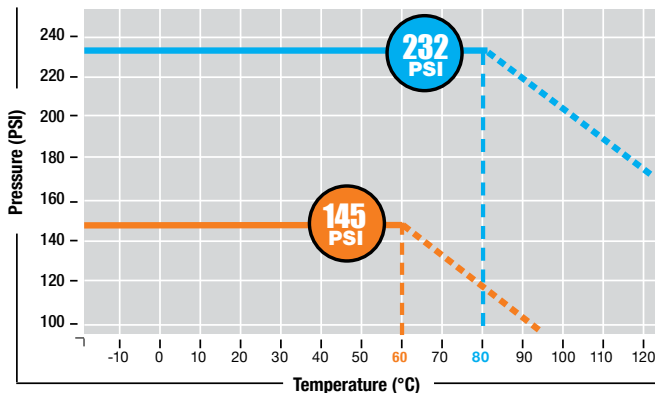
- Blue – Compressed air – RAL 5012
- Grey – Vacuum – RAL 7001
- Green – Nitrogen – RAL 6029

Vacuum Level: -28.94 in Hg / -0.98 BAR

Environment:

- The pipes and fittings material are 100% recyclable
- All pipes and fittings are guaranteed silicone free

Resistance: To corrosion, harsh environments,
mechanical shock, thermal variations, mineral and
synthetic oils for compressors and ultraviolet



LEGEND

- Blue line: TOPRING 100% aluminum pipes and fittings
- Orange line: Aluminum pipes and plastic fittings or plastic/aluminum

GOOD TO KNOW

Pipes and fittings from Serie 08 allow the system to operate at a maximum pressure of 232 PSI at temperatures between -20 to 80°C.

In comparison, systems using aluminum piping and plastic or plastic/aluminum fittings are limited to a maximum pressure of 145 PSI or less at temperatures of -20 to 60°C.



WARRANTY

TOPRING products are warranted to be free of defects in material and workmanship for a period of ten (10) years from the date which the client-user was invoiced by the Distributor.

For more details, visit
TOPRING.com
/ Return and Warranty

S08 COMPRESSED AIR SYSTEM

PIPES

BLUE ALUMINUM PIPE / 4 AND 5.5 M

No	Pipe		Length	
	mm	in	m	ft
08.101	16	1/2	4	13.12
08.103	20	3/4	4	13.12
08.102	20	3/4	5.5	18.04
08.105	25	1	4	13.12
08.104	25	1	5.5	18.04
08.107	32	1-1/4	4	13.12
08.106	32	1-1/4	5.5	18.04
08.108	40	1-1/2	5.5	18.04
08.110	50	2	5.5	18.04
08.112	63	2-1/2	5.5	18.04
08.114	80	3	5.5	18.04
08.116	100	4	5.5	18.04
08.118	160	6	5.5	18.04

BLUE PIPE / 2.9 M

No	Pipe		Length	
	mm	in	m	ft
08.097	16	1/2	2.9	9.5
08.098	20	3/4		
08.099	25	1		

GREY ALUMINUM PIPE *

No	Pipe		Length	
	mm	in	m	ft
08.901	16	1/2	4	13.12
08.902	20	3/4	5.5	18.04
08.904	25	1	5.5	18.04
08.906	32	1-1/4	5.5	18.04
08.908	40	1-1/2	5.5	18.04
08.910	50	2	5.5	18.04
08.912	63	2-1/2	5.5	18.04
08.914	80	3	5.5	18.04
08.916	100	4	5.5	18.04
08.918.12	160	6	5.5	18.04

* See disponibility on TOPRING.com

GREEN ALUMINUM PIPE *

No	Pipe		Length	
	mm	in	m	ft
08.122	20	3/4	5.5	18.04
08.124	25	1	5.5	18.04
08.127	50	2	5.5	18.04

* See disponibility on TOPRING.com

BLUE ALUMINUM S BEND PIPE

No	Pipe		D		Length	
	mm	in	mm	in	cm	in
08.130	16	1/2				
08.133	20	3/4	70	2-3/4	48	18.9
08.136	25	1				

GREY ALUMINUM S BEND PIPE *

No	Pipe		D		Length	
	mm	in	mm	in	cm	in
08.930	16	1/2				
08.933	20	3/4	70	2-3/4	48	18.9
08.936	25	1				

* See disponibility on TOPRING.com

TECH TIP

The S bend offset pipe can be used to navigate around obstacles and correct minor alignment issues. It's ideal for adjusting drops closer to mounting surfaces.



BYPASS SADDLE TEES

The bypass saddle tee are used to install drop legs to supply workstations on new or existing compressed air systems. They also prevent water infiltration.

SIMPLE AND EFFICIENT DROP INSTALLATION

Watch a bypass saddle tee installation: <https://bit.ly/en-s08-catalogue>



WITHOUT DROP COMPRESSION FITTING

No	Main pipe diameter		Thread (F) NPT
	mm	in	
08.020	25	1	3/8
08.021	25	1	1/2
08.024	32	1-1/4	1/2
08.025	32	1-1/4	3/4
08.028	40	1-1/2	1/2
08.029	40	1-1/2	3/4
08.030	40	1-1/2	1
08.033	50	2	1/2
08.034	50	2	3/4
08.035	50	2	1
08.038	63	2-1/2	1/2
08.039	63	2-1/2	3/4
08.040	63	2-1/2	1
08.043	80	3	1/2
08.044	80	3	3/4
08.045	80	3	1



WITH DROP COMPRESSION FITTING

No	Main pipe diameter		Drop leg pipe	
	mm	in	mm	in
08.060	25	1	16	1/2
08.061	25	1	20	3/4
08.064	32	1-1/4	16	1/2
08.065	32	1-1/4	20	3/4
08.068	40	1-1/2	16	1/2
08.069	40	1-1/2	20	3/4
08.070	40	1-1/2	25	1
08.073	50	2	16	1/2
08.074	50	2	20	3/4
08.075	50	2	25	1
08.078	63	2-1/2	20	3/4
08.079	63	2-1/2	25	1
08.080	63	2-1/2	32	1-1/4
08.083	80	3	20	3/4
08.084	80	3	25	1
08.085	80	3	32	1-1/4
08.086	100	4	25	1
08.087	100	4	32	1-1/4



Engraved mark on saddle tee for pipe marking to help reposition the tee to its original position on the pipe



Integrated textured v-shaped marking prevents the rotation of the pipe during drilling operations



Integrated alignment guide to facilitate drilling operations

WITHOUT DROP COMPRESSION FITTING *

No	Main pipe diameter		Thread (F) NPT
	mm	in	
08.710	25	1	1/2
08.711	25	1	3/4
08.713	32	1-1/4	1/2
08.714	32	1-1/4	3/4
08.716	40	1-1/2	1/2
08.717	40	1-1/2	3/4
08.718	40	1-1/2	1
08.720	50	2	1/2
08.721	50	2	3/4
08.722	50	2	1
08.724	63	2-1/2	1/2
08.725	63	2-1/2	3/4
08.726	63	2-1/2	1
08.727	63	2-1/2	1-1/4
08.729	80	3	1/2
08.730	80	3	3/4
08.731	80	3	1
08.732	80	3	1-1/4
08.734	100	4	3/4
08.735	100	4	1
08.736	100	4	1-1/4
08.737	160	6	1
08.738	160	6	2
08.739	160	6	3



A male-female threaded ball valve (08.399) can be installed on a straight saddle tee with 1/2 (F) thread diameter to perform pressure drilling with the 08.596 drilling tool.



* See disponibility on TOPRING.com

FOR PRESSURIZED DRILLING *

No	Main pipe diameter		Thread (F) NPT
	mm	in	
08.710.01	25	1	1/2
08.713.01	32	1-1/4	1/2
08.716.01	40	1-1/2	1/2
08.718.01	40	1-1/2	1
08.720.01	50	2	1/2
08.722.01	50	2	1
08.724.01	63	2-1/2	1/2
08.726.01	63	2-1/2	1
08.729.01	80	3	1/2
08.731.01	80	3	1
08.733.01	100	4	1/2
08.735.01	100	4	1



Ideal for quickly creating a new drop leg without cutting off the compressed air supply to the network.



Drilling tool for 1/2 NPT: 08.596 and for 1 NPT: 08.597

The drilling tools easily fit on any standard drill.

* See disponibility on TOPRING.com

COMPRESSION FITTINGS

STRAIGHT UNION

No	Pipe	
	mm	in
08.290	16	1/2
08.291	20	3/4
08.292	25	1
08.293	32	1-1/4
08.294	40	1-1/2
08.295	50	2
08.296	63	2-1/2
08.297	80	3
08.298	100	4
08.299	160	6



90° ELBOW UNION

No	Pipe	
	mm	in
08.150	16	1/2
08.151	20	3/4
08.152	25	1
08.153	32	1-1/4
08.154	40	1-1/2
08.155	50	2
08.156	63	2-1/2
08.157	80	3
08.298	100	4



45° ELBOW UNION

No	Pipe	
	mm	in
08.190	16	1/2
08.191	20	3/4
08.192	25	1
08.193	32	1-1/4
08.194	40	1-1/2



TEE UNION

No	Pipe	
	mm	in
08.330	16	1/2
08.331	20	3/4
08.332	25	1
08.333	32	1-1/4
08.334	40	1-1/2
08.335	50	2
08.336	63	2-1/2
08.337	80	3
08.338	100	4



SLIDING UNION

No	Pipe	
	mm	in
08.302	25	1
08.303	32	1-1/4
08.304	40	1-1/2
08.305	50	2
08.306	63	2-1/2
08.307	80	3
08.308	100	4
08.309	160	6



The union slides along its entire length and slides back to connect to the other pipe on an existing closed network

REDUCER

No	Pipe A		Pipe B	
	mm	in	mm	in
08.310	25	1	20	3/4
08.313	32	1-1/4	25	1
08.317	40	1-1/2	32	1-1/4
08.320	50	2	40	1-1/2
08.323	63	2-1/2	50	2
08.326	80	3	63	2-1/2
08.329	100	4	80	3



FEMALE THREADED TEE ADAPTER

No	Pipe		Thread (F) NPT
	mm	in	
08.340	16	1/2	3/8
08.343	20	3/4	1/2
08.346	25	1	1/2
08.347	25	1	3/4
08.350	32	1-1/4	3/4
08.351	32	1-1/4	1
08.354	40	1-1/2	3/4
08.355	40	1-1/2	1
08.356	40	1-1/2	1-1/4
08.359	50	2	1
08.360	50	2	1-1/4
08.361	50	2	1-1/2
08.364	63	2-1/2	1
08.365	63	2-1/2	1-1/4
08.366	63	2-1/2	1-1/2
08.367	63	2-1/2	2
08.370	80	3	1
08.371	80	3	1-1/2
08.372	80	3	2
08.373	80	3	2-1/2
08.378	100	4	3



MALE THREADED ADAPTER

No	Pipe		Thread (M) NPT
	mm	in	
08.200	16	1/2	3/8
08.201	16	1/2	1/2
08.204	20	3/4	1/2
08.205	20	3/4	3/4
08.208	25	1	1/2
08.209	25	1	3/4
08.210	25	1	1
08.213	32	1-1/4	1
08.214	32	1-1/4	1-1/4
08.217	40	1-1/2	1-1/4
08.218	40	1-1/2	1-1/2
08.221	50	2	1-1/2
08.222	50	2	2
08.225	63	2-1/2	2
08.226	63	2-1/2	2-1/2
08.229	80	3	2-1/2
08.230	80	3	3



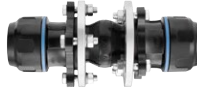
TEE REDUCER

No	Pipe A		Pipe B	
	mm	in	mm	in
08.380	20	3/4	16	1/2
08.381	25	1	16	1/2
08.382	25	1	20	3/4
08.383	32	1-1/4	16	1/2
08.384	32	1-1/4	20	3/4
08.385	32	1-1/4	25	1



EXPANSION JOINT

No	Pipe A	
	mm	in
08.146	63	2-1/2
08.147	80	3
08.148	100	4



NOTE:
No Canadian Registered Number (CRN)

FEMALE THREADED ADAPTER

No	Pipe		Thread (F) NPT
	mm	in	
08.240	16	1/2	3/8
08.241	16	1/2	1/2
08.244	20	3/4	1/2
08.245	20	3/4	3/4
08.248	25	1	1/2
08.249	25	1	3/4
08.250	25	1	1
08.253	32	1-1/4	1
08.254	32	1-1/4	1-1/4
08.257	40	1-1/2	1-1/4
08.258	40	1-1/2	1-1/2
08.259	50	2	1-1/2
08.262	50	2	2
08.265	63	2-1/2	2
08.266	63	2-1/2	2-1/2
08.269	80	3	2-1/2
08.270	80	3	3
08.274	100	4	2
08.275	100	4	3
08.277	160	6	2
08.279	160	6	3



END CAP

No	Pipe	
	mm	in
08.280	16	1/2
08.281	20	3/4
08.282	25	1
08.283	32	1-1/4
08.284	40	1-1/2
08.285	50	2
08.286	63	2-1/2
08.287	80	3
08.288	100	4
08.289	160	6



TECH TIP

It is strongly recommended to install an expansion connector every 30 or 50 meters of piping according to the pipe diameter.

For all the details, see S08 Design Guide on **TOPRING.com**

90° THREADED MALE ELBOW ADAPTER

No	Pipe		Thread (M) NPT
	mm	in	
08.160	16	1/2	3/8
08.161	16	1/2	1/2
08.164	20	3/4	1/2
08.167	25	1	1/2
08.168	25	1	3/4
08.169	32	1-1/4	1
08.172	40	1-1/2	1-1/4
08.173	40	1-1/2	1-1/2



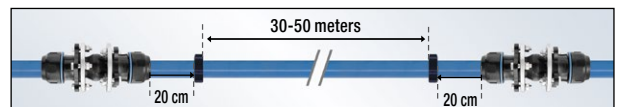
5 FEMALE PORT CROSS UNION

No	Thread (F) NPT
08.986	1/2
08.988	1
08.990	1-1/2



THREADED CAP FOR CROSS UNION

No	Filetage (M) NPT
08.992	1/2
08.994	1
08.996	1-1/2



S08 COMPRESSED AIR SYSTEM

16 TO 160 MM BALL VALVES

BALL VALVE

No	Pipe		CRN
	mm	in	
08.420	16	1/2	
08.421	20	3/4	
08.422	25	1	
08.423	32	1-1/4	
08.424	40	1-1/2	
08.425	50	2	
08.426.02	63	2-1/2	
08.427.02	80	3	
08.428.02	100	4	

BALL VALVE WITH LOCKING HANDLE

No	Pipe		CRN	
	mm	in		
08.420.01	16	1/2		
08.421.01	20	3/4		
08.422.01	25	1		
08.423.01	32	1-1/4		
08.424.01	40	1-1/2		
08.425.01	50	2		
08.426.03	63	2-1/2		

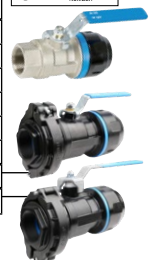
MALE THREADED BALL VALVE

No	Pipe		Thread (M) NPT	CRN
	mm	in		
08.410	16	1/2	1/2	
08.411	20	3/4	1/2	
08.412	25	1	3/4	
08.413	32	1-1/4	1	
08.414	40	1-1/2	1-1/4	
08.415	50	2	1-1/2	

MALE BALL VALVE WITH LOCKING HANDLE

No	Pipe		Thread (M) NPT	CRN	
	mm	in			
08.410.01	16	1/2	1/2		
08.411.01	20	3/4	1/2		
08.412.01	25	1	3/4		
08.413.01	32	1-1/4	1		
08.414.01	40	1-1/2	1-1/4		
08.415.01	50	2	1-1/2		

FEMALE THREADED BALL VALVE

No	Pipe		Thread (F) NPT	CRN
	mm	in		
08.400	16	1/2	1/2	
08.401	20	3/4	1/2	
08.402	25	1	3/4	
08.403	32	1-1/4	1	
08.404	40	1-1/2	1-1/4	
08.405	50	2	1-1/2	
08.406	63	2-1/2	2	
08.407	80	3	2-1/2	

FEMALE BALL VALVE WITH LOCKING HANDLE

No	Pipe		Thread (F) NPT	CRN	
	mm	in			
08.400.01	16	1/2	1/2		
08.401.01	20	3/4	1/2		
08.402.01	25	1	3/4		
08.403.01	32	1-1/4	1		
08.404.01	40	1-1/2	1-1/4		
08.405.01	50	2	1-1/2		
08.406.01	63	2-1/2	2		

MALE-FEMALE THREADED BALL VALVE

No	Thread NPT		CRN
	Inlet (M)	Outlet (F)	
08.399	1/2	1/2	

Can be installed on a 1/2 (F) threaded saddle tee to perform pressure drilling with drilling tool 08.596

BUTTERFLY BALL VALVE

No	Pipe	
	mm	in
08.429	160	6



LOCKING KIT FOR BALL VALVE

No	Pipe		
	mm	in	
08.491	16 • 20 • 25	1/2 • 3/4 • 1	
08.492	32 • 40	1-1/4 • 1-1/2	
08.493	50 • 63	2 • 2-1/2	

- Ensure safety during maintenance operations
- Ideal for isolating parts of the compressed air piping system
- Padlock included

REPLACEMENT PARTS FOR COMPRESSION FITTINGS 16 TO 160 MM

COMPRESSION NUT

No	Pipe		
	mm	in	
08.760	16	1/2	
08.761	20	3/4	
08.762	25	1	
08.763	32	1-1/4	
08.764	40	1-1/2	
08.765	50	2	
08.766	63	2-1/2	
08.767	80	3	

INTERNAL PARTS KIT

No	Pipe	
	mm	in
08.780	16	1/2
08.781	20	3/4
08.782	25	1
08.783	32	1-1/4
08.784	40	1-1/2
08.785	50	2
08.786	63	2-1/2
08.787	80	3
08.788	100	4



NBR DOUBLE LOBE SEAL

No	Pipe		Unit per package
	mm	in	
08.770	16	1/2	10
08.771	20	3/4	10
08.772	25	1	10
08.773	32	1-1/4	10
08.774	40	1-1/2	5
08.775	50	2	5
08.776	63	2-1/2	2
08.777	80	3	2
08.778	100	4	2
08.779	160	6	1

BYPASS SADDLE TEES NBR O-RING SEAL

No	Pipe		Unit per package
	mm	in	
08.742	25	1	10
08.743	32	1-1/4	
08.744	40	1-1/2	
08.745	50	2	
08.746	63	2-1/2	
08.747	80	3	
08.748	100	4	

FKM O-RING SEAL *

No	Pipe		Unit per package
	mm	in	
08.750	16	1/2	10
08.751	20	3/4	10
08.752	25	1	10
08.753	32	1-1/4	10
08.754	40	1-1/2	5
08.755	50	2	5
08.756	63	2-1/2	2
08.757	80	3	2
08.758	100	4	2
08.759	160	6	1

- High resistance to chemical substances
- Mainly requested in the compressor room

* See disponibility on TOPRING.com

COMPACT CONNECTION FITTINGS 50 TO 160 MM

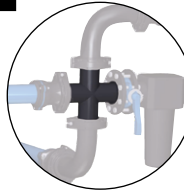
STRAIGHT UNION

No	Pipe	
	mm	in
08.943.06	50	2
08.943.07	63	2-1/2
08.943.08	80	3
08.943.09	100	4
08.943.10	160	6



CROSS UNION

No	Pipe	
	mm	in
08.960.06	50	2
08.960.07	63	2-1/2
08.960.08	80	3
08.960.09	100	4
08.960.10	160	6



90° ELBOW UNION

No	Pipe	
	mm	in
08.940.06	50	2
08.940.07	63	2-1/2
08.940.08	80	3
08.940.09	100	4



LARGE RADIUS 45° ELBOW UNION

No	Pipe	
	mm	in
08.938.06	50	2
08.938.07	63	2-1/2
08.938.08	80	3
08.938.09	100	4
08.938.10	160	6



Large radius
50 to 100 mm

160 mm

TEE UNION

No	Pipe	
	mm	in
08.941.06	50	2
08.941.07	63	2-1/2
08.941.08	80	3
08.941.09	100	4



TEE UNION

No	Pipe	
	mm	in
08.942.09	100	4



TEE UNION

No	Pipe	
	mm	in
08.949.06	50	2
08.949.07	63	2-1/2
08.949.08	80	3
08.949.09	100	4
08.949.10	160	6



THREADED MALE ADAPTER

No	Pipe		Thread (M) NPT
	mm	in	
08.959.06	50	2	1
08.959.07	50	2	1-1/2
08.959.08	63	2-1/2	1-1/2
08.959.09	63	2-1/2	2
08.959.10	80	3	2
08.959.11	80	3	2-1/2



THREADED FEMALE ADAPTER

No	Pipe		Thread (F) NPT
	mm	in	
08.951.06	50	2	1-14
08.952.06	50	2	1-1/2
08.951.07	63	2-1/2	1-1/2
08.952.07	63	2-1/2	2
08.951.08	80	3	2
08.952.08	80	3	2-1/2
08.951.09	100	4	2
08.952.09	100	4	3
08.951.10	160	6	2
08.952.10	160	6	3



LARGE RADIUS UNION ELBOW 90°

No	Pipe	
	mm	in
08.939.06	50	2
08.939.07	63	2-1/2
08.939.08	80	3
08.939.09	100	4
08.939.10	160	6



Large radius
50 to 100 mm

160 mm

STRAIGHT FITTING WITH FLANGE

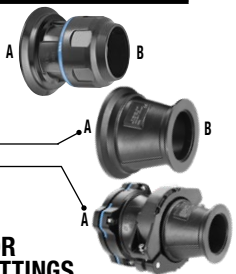
No	Pipe		Qty of bolts required (short or long)*
	mm	in	
08.397.06	50	2	4
08.397.07	63	2-1/2	
08.397.08	80	3	
08.397.09	100	4	8
08.397.10	160	6	



*Bolts are not included. Order the quantities and length of bolts required according to the type of assembly

REDUCER

No	Pipe A		Pipe B	
	mm	in	mm	in
08.946	63	2-1/2	50	2
08.945	80	3	63	2-1/2
08.944	100	4	80	3
08.964	160	6	100	4
08.328	160	6	100	4



REPLACEMENT PARTS FOR COMPACT CONNECTION FITTINGS

NBR GASKET SEAL

No	Pipe	
	mm	in
08.954.06	50	2
08.954.07	63	2-1/2
08.954.08	80	3
08.954.09	100	4
08.954.10	160	6



FKM GASKET SEAL

No	Pipe	
	mm	in
08.955.06	50	2
08.955.07	63	2-1/2
08.955.08	80	3
08.955.09	100	4
08.955.10	160	6



- High resistance to chemical substances
- Mainly requested in the compressor room

BALL VALVE

No	Pipe	
	mm	in
08.961.07	63	2-1/2
08.961.08	80	3



BALL VALVE

No	Pipe	
	mm	in
08.962.07	63	2-1/2
08.962.08	80	3
08.962.09	100	4



EXPANSION JOINT PART

No	Pipe		Qty of bolts required (short or long)
	mm	in	
08.963.06	50	2	4
08.963.07	63	2-1/2	
08.963.08	80	3	
08.963.09	100	4	8



NOTE: Not registered under the Canadian Registration Number (CRN)

*Bolts are not included. Order the quantities and length of bolts required according to the type of assembly

CAP

No	Pipe	
	mm	in
08.953.09	100	4
08.953.10	160	6



COMPACT CONNECTION ACCESSORIES

V-CLAMP

No	Pipe	
	mm	in
08.947.06	50	2
08.947.07	63	2-1/2
08.947.08	80	3
08.947.09	100	4
08.947.10	160	6



FLANGE

No	Pipe		Qty of bolts required (short or long)
	mm	in	
08.948.06	50	2	4
08.948.07	63	2-1/2	
08.948.08	80	3	
08.948.09	100	4	8
08.948.10	160	6	



*Bolts are not included. Order the quantities and length of bolts required according to the type of assembly

SHORT BOLT FOR COMPACT CONNECTION

No	Thread	Length mm	Quantity
08.957	M16	65	4



LONG BOLT FOR COMPACT CONNECTION

No	Thread	Length mm	Quantity
08.958	M16	120	4



S08 COMPRESSED AIR SYSTEM

PNEUMATIC PILOTED VALVES

- Ideal for isolating sections of the air network that are hard to reach
- Allows to quickly and safely open and close the main air supply from the ground
- Guarantees the safety of people by eliminating any risk associated with work at height
- Normally closed valve

THREADED VALVE

No	Pipe		Thread (F) NPT
	mm	in	
08.479	16	1/2	1/2
08.480	20	3/4	3/4
08.481	25	1	1



COMPRESSION TYPE VALVE

No	Pipe	
	mm	in
08.482	40	1-1/2
08.483	50	2
08.484	63	2-1/2
08.485	80	3



COMPACT TYPE VALVE

No	Pipe	
	mm	in
08.970.09	100	4



SWITCHES FOR PILOTED VALVE

ELECTRIC PROGRAMMABLE SWITCH / 110 VAC

No
08.487



Stores up to 16 opening and closing programs (month/week/day/etc)

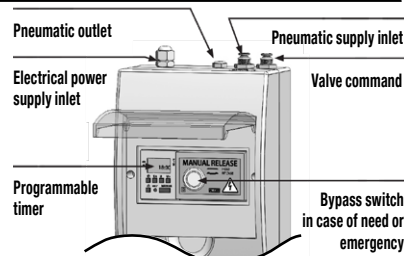
BUTTON SWITCH

No
08.488



KEY SWITCH

No
08.489



POLYAMIDE CONNECTION TUBE

TUBE 12 M (40 FT) X2 / 4 MM DIA.

No
08.490



Connects the pneumatic valve to the switch

TECH TIP

In order to avoid mechanical shocks in the piping and downstream equipment when opening the piloted valve switch, it is recommended to install a flow controller on the "Closing Port" line near the key or the button switch (for the programmable switch, it is already installed inside the housing).

This will allow a gradual opening in 3 to 5 seconds instead of a sudden opening of 0.5 second.

4 mm push-to-connect flow control valve with check valve



OPERATION

Service pressure
> 36 to 232 PSI

CLOSED



OUT
IN



OPEN



OUT
IN



PILOTED VALVE KITS WITH SWITCH

Each kit includes a pneumatic valve, a button switch, a key switch or a programmable switch, a 12 meters double connection tube and a flow controller.

WITH PROGRAMMABLE SWITCH



No	Pipe		With choice of valve
	mm	in	
			Threaded valve (F) NPT
08.487.02	16	1/2	1/2
08.487.03	20	3/4	3/4
08.487.04	25	1	1
			Non threaded valve
08.487.05	40	1-1/2	
08.487.06	50	2	
08.487.07	63	2-1/2	
08.487.08	80	3	
08.487.09	100	4	

WITH BUTTON SWITCH



	Pipe		With choice of valve
	mm	in	
No			
Threaded valve (F) NPT			
08.488.02	16	1/2	1/2
08.488.03	20	3/4	3/4
08.488.04	25	1	1
			
Non threaded valve			
08.488.05	40	1-1/2	
08.488.06	50	2	
08.488.07	63	2-1/2	
08.488.08	80	3	
08.488.09	100	4	
			

WITH KEY SWITCH



	Pipe		With choice of valve
	mm	in	
No			
Threaded valve (F) NPT			
08.489.02	16	1/2	1/2
08.489.03	20	3/4	3/4
08.489.04	25	1	1
Non threaded valve			
08.489.05	40	1-1/2	
08.489.06	50	2	
08.489.07	63	2-1/2	
08.489.08	80	3	
08.489.09	100	4	

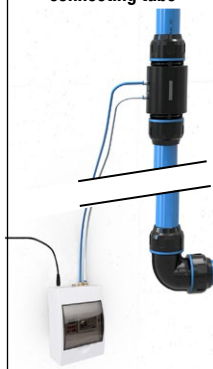




TYPICAL INSTALLATION

3 choices of switch
3 choices of valve

12 meters x 4 mm double connecting tube



MANUAL OR AUTOMATIC DRAIN UNITS

MANUAL DRAIN ASSEMBLY

No	Pipe	
	mm	in
08.601	20	3/4
08.602	25	1

Includes: Brass ball valve, 20 or 25 mm fitting, 3/8 x 12 in (30.5 cm), Thermoflex hose with hose barb and hose clamp



AUTOMATIC DRAIN ASSEMBLY

No	Pipe	
	mm	in
08.606	20	3/4
08.607	25	1

Includes: 130 ml liquid capacity drain, ball valve, Y strainer, and 20 or 25 mm fitting



AUTOMATIC DRAIN ASSEMBLY

No	Pipe	
	mm	in
08.611	20	3/4
08.612	25	1

Includes: 400 ml liquid capacity drain and 20 or 25 mm fitting



MOUNTING ACCESSORIES

PIPE MOUNTING CLIP

No	Pipe		Qty
	mm	in	
08.700	16	1/2	5
08.701	20	3/4	
08.702	25	1	
08.703	32	1-1/4	5
08.704	40	1-1/2	
08.705	50	2	
08.706	63	2-1/2	
08.707	80	3	
08.708	100	4	



Note: Integrated nut for ceiling installation with threaded rod 3/8 UNC

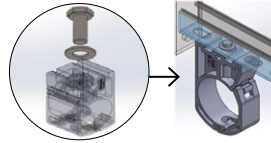


Watch **TOPRING** compressed air piping system videos: <https://bit.ly/en-s08-catalogue>

INSTALLATION KIT FOR PIPE MOUNTING CLIP ON SLOTTED STRUT CHANNEL 1-5/8 X 1-5/8 IN (MULTIPLE OF 10)

No	Pipe	
	mm	in
08.514	16 to 100	1/2 to 4

Includes: 10 flat washer, 10 hexagonal cap screw 3/8 UNC



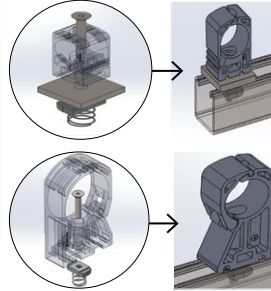
INSTALLATION KIT FOR MOUNTING CLIP ON STANDARD STRUT CHANNEL 1-5/8 X 1-5/8 IN (MULTIPLE OF 5)

No	Pipe	
	mm	in
08.516	16 to 32	1/2 to 1-1/4

Includes: 5x spring nuts, 5x 1/4" Phillips flat head bolts, 5x square washers

08.517 40 to 100 1-1/2 to 4

Includes: 5x spring nuts, 5x 1/4" Phillips flat head bolts



CANTELEVER ARM • 1-5/8 X 1-5/8 IN

No	Length / in
08.510	6
08.511	12

For wall mounting



STRUT CHANNEL • 1-5/8 X 1-5/8 IN

No	Length / ft
08.513	10

For ceiling mounting



THREADED ROD • 10 FT

No	Thread UNC
08.545	3/8 -16
08.548	1/2 -13



HEXAGONAL NUT FOR THREADED ROD

No	Thread UNC	Qty
08.546	3/8 -16	10
08.549	1/2 -13	1



SCREW

No	Thread UNC	Qty
08.547	3/8 -16	10
08.550	1/2 -13	1



CEILING FLANGE

No	Thread UNC	Qty
08.508	3/8 -16	5
08.509	1/2 -13	



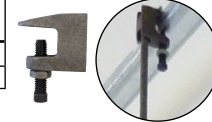
SWIVEL LOOP PIPE HANGER

No	Pipe		Thread UNC	Qty
	mm	in		
08.531	16 - 20	1/2 - 3/4	3/8 - 16	10
08.532	25	1		
08.533	32	1-1/4		
08.534	40	1-1/2		
08.535	50	2		
08.536	63	2-1/2		
08.537	80	3	1/2 - 13	5
08.536.01	63	2-1/2		
08.537.01	80	3		
08.538.01	100	4		
08.539.01	160	6		



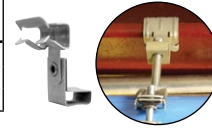
I-BEAM CLAMP

No	Max beam thickness / in	Thread UNC	Qty
08.543	0 - 3/4	3/8 -16	10
08.543.01	0 - 3/4	1/2 -13	1



I-BEAM MOUNTING CLIP

No	Beam thickness / in	Thread UNC	Qty
08.540	1/8 - 1/4	3/8 -16	10
08.541	3/8 - 1/2	3/8 -16	
08.542	1/2 - 3/4	3/8 -16	



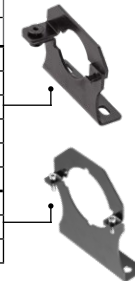
SUSPENSION PIPE CLIP

No	Pipe		Thread UNC	Qty
	mm	in		
08.521	16 - 20	1/2 - 3/4	3/8 - 16	5
08.522	25	1		
08.523	32	1-1/4		
08.524	40	1-1/2		
08.525	50	2		
08.526	63	2-1/2		
08.527	80	3	1/2 - 13	1
08.528	100	4		
08.529	160	6		



BRACKET FOR BALL VALVE

No	Pipe	
	mm	in
08.984.01	16	1/2
08.984.02	20	3/4
08.984.03	25	1
08.984.04	32	1-1/4
08.984.05	40	1-1/2
08.984.06	50	2
08.985.07	63	2-1/2
08.985.08	80	3
08.985.09	100	4



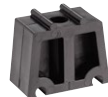
BRACKET FOR BALL VALVE WITH FLANGE

No	Pipe	
	mm	in
08.984.09	100	4
08.984.10	160	6



CLIP SPACER FOR MOUNTING CLIP

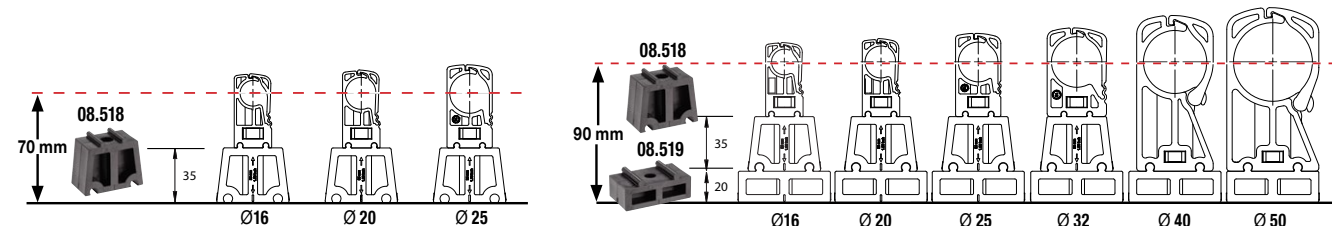
No	Thickness mm	For clip mounting		Qty
		mm	in	
08.518	35	16 to 32	1/2 to 1-1/4	5



No	Thickness mm	For clip mounting		Qty
		mm	in	
08.519	20	40 to 50	1-1/2 to 2	5



The clip spacer compensates for the height difference created by connecting pipes of different diameters. The clip spacer ensures a perfect alignment.



Examples of mounting clip and clip spacer combinations with a 70 and 90 mm space between the wall and the pipe center

S08 COMPRESSED AIR SYSTEM

PRACTICAL TOOLS

PIPE CUTTER

No	For pipe		No	Qty of blades	For pipe cutter
	mm	in			
08.581	16 to 25	1/2 to 1	08.582	2	08.581
08.583	16 to 63	1/2 to 2-1/2	08.584		08.583
08.585	50 to 100	2 to 4	08.586		08.585
08.594	100 to 160	4 to 6	08.595		08.594



PIPE SPANNER WRENCH

No	Pipe	
	mm	in
08.560	16	1/2
08.561	20	3/4
08.562	25	1
08.563	32	1-1/4
08.564	40	1-1/2
08.565	50	2
08.566	63	2-1/2
08.567	80	3



ADJUSTABLE PIPE SPANNER WRENCH

No	Pipe	
	mm	in
08.569	16 to 80	1/2 to 3



TORQUE WRENCH

No	Square driver	Maximum unscrew torque (Nm)
08.573	3/8	6 à 30
08.574	3/8	20 à 100



The 08.573 includes 5 sockets: HW4, HW5, HW6, HW7, HW8

CHAMFER TOOL

No	Pipe	
	mm	in
08.587	16 to 32	1/2 to 1-1/4



08.588	16 to 50	1/2 to 2
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08.589	63 to 100	2-1/2 to 4
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PIPE INSERTION TOOL

No	Pipe	
	mm	in
08.598	63 - 80 - 100	2-1/2 - 3 - 4
08.599	160	6

Facilitates pipe-fitting assembly



GEL LUBRICANT FOR PIPE AND FITTING

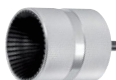
No	Size ml
08.579	200



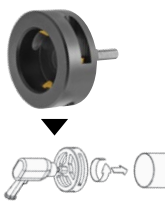
- Integrated brush easy to use
- Facilitates pipe and fitting connection without any drip
- NSF H1 certified for the food industry

CHAMFER TOOL FOR DRILL

No	Pipe	
	mm	in
08.592	16 to 50	1/2 to 2



08.551	16 and 20	1/2 and 3/4
08.552	25	1
08.553	32	1-1/4
08.554	40	1-1/2
08.555	50	2
08.556	63	2-1/2
08.557	80	3
08.558	100	4
08.559	160	6



INSTALLATION TOOL KIT

No	Includes:
08.593	1 pipe cutter, 1 deburring tool, 1 marker, 2 drilling tools, 1 chamfer tool, carrying case



SPANNER WRENCH KIT

No	For pipe		Includes:
	mm	in	
08.570	16 to 32	1/2 to 1-1/4	2 or 4 tightening wrenches, 1 marker pen, carrying case
08.571	40 to 50	1-1/2 to 2	



DEBURRING TOOL

No	
08.590	Deburring tool
08.591	Replacement blades (2x)



CHAMFERING TOOL KIT FOR DRILL *

No	For pipe		Includes:
	mm	in	
08.895	16 to 50	1/2 to 2	5 chamfering tool for drill, 1 hex drill bit adapter, carrying case



08.896	63 to 100	2-1/2 to 4	Includes: 3 chamfering tool for drill, 1 hex drill bit adapter, carrying case
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DRILLING TOOL KIT *

No	For pipe		Includes:
	mm	in	
08.897	16 to 100	1 to 4	5 bits for drilling for 16 to 100 mm (1/2 to 4 in) pipe diameters, carrying case



DRILLING TOOL KIT FOR PRESSURIZED DRILLING *

No	Includes:
08.898	2 drilling bits for drilling diameters 13 and 19 mm (0.51 - 0.75 in), carrying case



DRILLING BIT

No	Drilling diameter		For pipe	
	mm	po	mm	po
08.575	16	5/8	25 to 32	1 to 1-1/4
08.576	22	55/64	40 to 50	1-1/2 to 2
08.577	30	1-3/16	63 to 80	2-1/2 to 3
08.578	40	1-9/16	100	4
08.580	64	2-1/2	160	6



- For the installation of bypass saddle tee
- Integrated stop bumper to prevent a complete perforation of the pipe during drilling operations of the saddle tee

DRILLING TOOL FOR PRESSURIZED DRILLING

No	Drilling tool		For pressurized drilling with (F) NPT thread bypass saddle tee
	mm	in	
08.596	13	1/2	1/2
08.597	19	3/4	1



A saddle tee with ball valve is required when using the pressurized drilling tool

WALL MANIFOLD KITS

Each kit includes: wall manifold, drain, ball valve with fitting and 1, 2 or 3 quick couplers

WITH 1 QUICK COUPLER

QUIKSILVER 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.454	16	1/2
08.455	20	3/4



TOPQUIK 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.454.03	16	1/2
08.455.03	20	3/4



TOPQUIK S1 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.454.05	16	1/2
08.455.05	20	3/4



QUIKSILVER ULTRAFLO

No	Pipe	
	mm	in
08.454.02	16	1/2
08.455.02	20	3/4



TOPQUIK ULTRAFLO

No	Pipe	
	mm	in
08.454.04	16	1/2
08.455.04	20	3/4



TOPQUIK S1 ULTRAFLO

No	Pipe	
	mm	in
08.454.07	16	1/2
08.455.07	20	3/4



WITH 2 QUICK COUPLERS

QUIKSILVER 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.464	16	1/2
08.465	20	3/4
08.466	25	1



TOPQUIK 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.464.03	16	1/2
08.465.03	20	3/4
08.466.03	25	1



TOPQUIK S1 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.464.05	16	1/2
08.465.05	20	3/4
08.466.05	25	1



QUIKSILVER ULTRAFLO

No	Pipe	
	mm	in
08.464.02	16	1/2
08.465.02	20	3/4
08.466.02	25	1



TOPQUIK ULTRAFLO

No	Pipe	
	mm	in
08.464.04	16	1/2
08.465.04	20	3/4
08.466.04	25	1



TOPQUIK S1 ULTRAFLO

No	Pipe	
	mm	in
08.464.07	16	1/2
08.465.07	20	3/4
08.466.07	25	1



WITH 3 QUICK COUPLERS

QUIKSILVER 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.474	16	1/2
08.475	20	3/4
08.476	25	1



TOPQUIK 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.474.03	16	1/2
08.475.03	20	3/4
08.476.03	25	1



TOPQUIK S1 1/4 INDUSTRIAL

No	Pipe	
	mm	in
08.474.05	16	1/2
08.475.05	20	3/4
08.476.05	25	1



QUIKSILVER ULTRAFLO

No	Pipe	
	mm	in
08.474.02	16	1/2
08.475.02	20	3/4
08.476.02	25	1



TOPQUIK ULTRAFLO

No	Pipe	
	mm	in
08.474.04	16	1/2
08.475.04	20	3/4
08.476.04	25	1



TOPQUIK S1 ULTRAFLO

No	Pipe	
	mm	in
08.474.07	16	1/2
08.475.07	20	3/4
08.476.07	25	1



TECH TIP

FOR AN OPTIMAL DROP INSTALLATION

Installation of one or more manifold spacers may be necessary if the distance between the wall and the center of the pipe is greater than 35 mm. The wall manifold should be properly aligned with the center of the pipe.

SPACER FOR 1 OUTLET MANIFOLD

No	Thickness
47.596	18 mm

Requires screws # 10



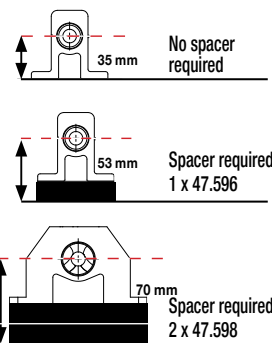
SPACER FOR 2 OR 3 OUTLET MANIFOLD

No	Thickness
47.598	18 mm

Requires screws # 10



Examples for spacer installation



MANIFOLD KIT WITHOUT QUICK COUPLERS

MANIFOLD KIT / 1 OUTLET

No	Pipe		Outlet (F) NPT
	mm	in	
08.450	16	1/2	3/8
08.451	20	3/4	3/8



MANIFOLD KIT / 1 OR 3 OUTLETS

No	Pipe		Outlet (F) NPT
	mm	in	
08.460	16	1/2	1/2 (2/3x)
08.461	20	3/4	1/2 (2/3x)
08.462	25	1	1/2 (2/3x)



MANIFOLD KIT WITH BALL VALVE / 1 OUTLET

No	Pipe		Outlet (F) NPT
	mm	in	
08.448	16	1/2	3/8
08.449	20	3/4	3/8



MANIFOLD KIT WITH BALL VALVE / 2 OR 3 OUTLETS

No	Pipe		Outlet (F) NPT
	mm	in	
08.457	16	1/2	1/2 (2/3x)
08.458	20	3/4	1/2 (2/3x)
08.459	25	1	1/2 (2/3x)



QUICK COUPLER DESCRIPTIONS 1/4 INDUSTRIAL | ULTRAFLO

QUIKSILVER

- Delivers high air volume
- Automatic connection
- Easy connection under pressure

TOPQUIK

- Provides superior tool performance
- 2-step safe disconnection: downstream pressure automatically vented for easy disconnection at zero pressure

TOPQUIK S1

- Superior quality /ATEX certified
- Safe disconnection in a single push: downstream pressure automatically vented for easy disconnection at zero pressure



S08 COMPRESSED AIR SYSTEM

COMBINED UNIT KITS AND ACCESSORIES

Kits include:

- Filter Regulator unit or Filter Regulator + Lubricator unit combined unit with 5 micron element, semi-automatic drain and gauge
- Venting safety lock-out valve with high performance muffler
- 90° male elbows



- Piping adapters and mounting brackets
- Manifold with drain
- Available with 1 or 2 quick couplers or without quick coupler

FILTER REGULATOR KITS

QUIKSILVER 1/4 INDUSTRIAL

No	Pipe		Coupler quantity
	mm	in	
08.620	16	1/2	1x
08.621	20	3/4	2x
08.622	25	1	



TOPQUIK 1/4 INDUSTRIAL

No	Pipe		Coupler quantity
	mm	in	
08.620.03	16	1/2	1x
08.621.03	20	3/4	2x
08.622.03	25	1	



TOPQUIK S1 1/4 INDUSTRIAL

No	Pipe		Coupler quantity
	mm	in	
08.620.05	16	1/2	1x
08.621.05	20	3/4	2x
08.622.05	25	1	



QUIKSILVER ULTRAFLO

No	Pipe		Coupler quantity
	mm	in	
08.620.02	16	1/2	1x
08.621.02	20	3/4	2x
08.622.02	25	1	



TOPQUIK ULTRAFLO

No	Pipe		Coupler quantity
	mm	in	
08.620.04	16	1/2	1x
08.621.04	20	3/4	2x
08.622.04	25	1	



TOPQUIK S1 ULTRAFLO

No	Pipe		Coupler quantity
	mm	in	
08.620.07	16	1/2	1x
08.621.07	20	3/4	2x
08.622.07	25	1	



FILTER REGULATOR+LUBRICATOR KITS

QUIKSILVER 1/4 INDUSTRIAL

No	Pipe		Coupler quantity
	mm	in	
08.630	16	1/2	1x
08.631	20	3/4	2x
08.632	25	1	



TOPQUIK 1/4 INDUSTRIAL

No	Pipe		Coupler quantity
	mm	in	
08.630.03	16	1/2	1x
08.631.03	20	3/4	2x
08.632.03	25	1	



TOPQUIK S1 1/4 INDUSTRIAL

No	Pipe		Coupler quantity
	mm	in	
08.630.05	16	1/2	1x
08.631.05	20	3/4	2x
08.632.05	25	1	



QUIKSILVER ULTRAFLO

No	Pipe		Coupler quantity
	mm	in	
08.630.02	16	1/2	1x
08.631.02	20	3/4	2x
08.632.02	25	1	



TOPQUIK ULTRAFLO

No	Pipe		Coupler quantity
	mm	in	
08.630.04	16	1/2	1x
08.631.04	20	3/4	2x
08.632.04	25	1	



TOPQUIK S1 ULTRAFLO

No	Pipe		Coupler quantity
	mm	in	
08.630.07	16	1/2	1x
08.631.07	20	3/4	2x
08.632.07	25	1	



UNIT KITS WITHOUT QUICK COUPLER

FILTER REGULATOR KIT

No	Pipe		Outlet (F) NPT
	mm	in	
08.617	16	1/2	3/8 (1x)
08.618	20	3/4	1/2 (2/3x)
08.619	25	1	



2/3 outlets / plug included
(1 outlet not shown)

FILTER REGULATOR+LUBRICATOR KIT

No	Pipe		Outlet (F) NPT
	mm	in	
08.627	16	1/2	3/8 (1x)
08.628	20	3/4	1/2 (2/3x)
08.629	25	1	



2/3 outlets / plug included
(1 outlet not shown)

ANTI-VIBRATION HOSES

- Designed for bypassing obstacles or overcoming misalignments in the piping system
- Ideal for connecting a compressor outlet to the piping system

CAUTION

An anti-vibration hose must always be installed between the compressor and the air piping system to protect the system from vibrations and expansion forces.

STANDARD RUBBER

Length 24 in	Length 48 in	Fittings (M) NPT	Hose I.D. in	Minimum Bend Radius (in)	Braid
No					
08.800	08.810	1/2	1/2	3-1/2	Simple
08.801	08.811	3/4	3/4	4-3/4	
08.802	08.812	1	1	6	
08.803	08.813	1-1/4	1-1/4	8-1/4	
08.804	08.814	1-1/2	1-1/2	10	
08.805	08.815	2	2	12-1/2	Double
08.806	08.816	2-1/2	2-1/2	15	
08.807	08.817	3	3	17-3/4	

Materials

Cover: Oil-resistant synthetic rubber
Inner Hose: Oil and heat-resistant rubber
Reinforcement: Steel wire

Specifications

Fluid Temperature: -40 to 100 °C
Maximum Inlet Pressure: 500 PSI



CRN APPROVED RUBBER

Length 24 in	Length 48 in	Fittings (M) NPT	Hose I.D. in	Minimum Bend Radius (in)	Braid
No					
08.820	08.830	1/2	1/2	3-1/2	Simple
08.821	08.831	3/4	3/4	4-3/4	Double
08.822	08.832	1	1	6	
08.823	08.833	1-1/4	1-1/4	8-1/4	Quadruple
08.824	08.834	1-1/2	1-1/2	10	
08.825	08.835	2	2	12-1/2	

Materials

Cover: Abrasion resistant synthetic rubber
Inner hose: Synthetic rubber
Reinforcement: High tensile steel wire

Specifications

Fluid Temperature: -40 to 125 °C
Maximum Inlet Pressure: 3000 PSI

CRN CANADIAN
REGISTRATION
NUMBER



HIGH TEMPERATURE ANTI-VIBRATION HOSES / STAINLESS STEEL HOSE AND BRAID

- Flexible and corrugated, designed to reduce vibration and heat produced by the compressor
- Meets ISO 10380 specifications

HIGH TEMPERATURE STAINLESS STEEL WITH THREADED FITTINGS 12 / 14 / 24 IN

No	Fittings (M) NPT	Hose I.D. in	Length in	Maximum Misalignment in	Max Pressure PSI at 21 °C
08.840	1/2	1/2	12	1.240 5/8	1225
08.841	3/4	3/4		1.104 1/2	1034
08.842	1	1		0.920 7/16	796
08.843	1-1/4	1-1/4		0.490 1/4	600
08.844	1-1/2	1-1/2		0.427 1/4	557
08.845	2	2	14	0.399 3/16	570
08.846	2-1/2	2-1/2		0.135	398
08.847	3	3		0.125	327
08.850	1/2	1/2	24	1.65 3-5/8	1225
08.851	3/4	3/4		1.650 3	1034
08.852	1	1		1.880 2-5/8	796
08.853	1-1/4	1-1/4		2.55 2	600
08.854	1-1/2	1-1/2		2.94 1-3/4	557
08.855	2	2		3.14 1-7/16	570



Materials

Hose and Braid: Stainless steel
Fitting: Steel

Specifications

Fluid Temperature: -40 to 250 °C

HIGH TEMPERATURE STAINLESS STEEL WITH THREADED FITTINGS 12 / 24 IN

No	Flange	Hose I.D. in	Length in	Maximum Misalignment in	Max Pressure PSI at 21 °C
08.846.01	2-1/2	2-1/2	12	0.500 285	1225
08.847.01	3	3		0.440 285	1034
08.848	4	4		0.335 284	796
08.856.01	2-1/2	2-1/2	24	3.125 285	600
08.857.01	3	3		2.850 285	557
08.858	4	4		2.259 284	570



Materials

Hose and Braid: Stainless steel
Flange: Carbon steel
Ring: Stainless steel

Specifications

Fluid Temperature: -40 to 250 °C

PRODUCT SAMPLE KITS

PIPE AND FITTING SAMPLE IN A PLASTIC CASE

No
97.191



PRESENTATION CASE WITH PRODUCTS

No
97.194

Includes: various sample of pipe and fittings from 16 to 80 mm diameters



3D BOARD WITH PRODUCTS 24 X 32 IN

No	Description
96.908.05	French board
96.908.06	English board

Rigid 1/2 in thick board with real pipes and components demonstrating the features and benefits of TOPRING S08 compressed air piping system



DOCUMENTATION

DESIGN GUIDE

No	Description
96.606	French documentation
96.607	English documentation

How to design an optimal compressed air system

INSTALLATION GUIDE

No	Description
96.616	French documentation
96.617	English documentation

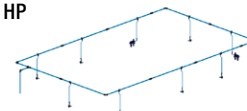
Essential guide for installation

S08 COMPRESSED AIR SYSTEM

GUIDE TO DETERMINE THE MINIMUM DIAMETER PIPE SIZING FOR A COMPRESSED AIR NETWORK

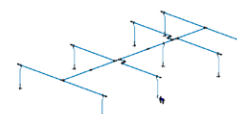
1. Identify the type of network: closed loop or dead end
 2. Calculate the total length of the line (feet)
 3. Determine the total flow required (SCFM)
 4. Use charts below to identify the proper diameter size
- Calculations based on total maximum pressure drop (ΔP) of no more than 3 PSIG for the entire network, at 100 PSIG at 15.5 °C
 - Total flow required takes account of all flows for all compressed air powered tools and equipment
 - Note that a typical compressor will produce approximately 4 SCFM per HP

Minimum diameter pipe sizing for a closed loop network



		TOTAL LENGTH OF THE NETWORK (FEET)																					
		100	150	200	250	300	400	500	600	700	800	900	1000	1250	1500	2000	2500	3000	4000	5000	6000	7000	8000
TOTAL FLOW REQUIRED (SCFM)	5	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	20	20	
	10	16	16	16	16	16	16	16	16	16	16	16	16	16	20	20	20	20	20	20	25	25	
	15	16	16	16	16	16	16	16	16	16	20	20	20	20	20	20	25	25	25	25	25	25	
	20	16	16	16	16	16	16	20	20	20	20	20	20	20	20	25	25	25	25	25	32	32	
	30	16	16	16	20	20	20	20	20	20	25	25	25	25	25	25	25	32	32	32	32	32	
	40	16	20	20	20	20	20	25	25	25	25	25	25	25	25	32	32	32	32	32	40	40	
	60	20	20	20	25	25	25	25	25	25	32	32	32	32	32	32	32	40	40	40	40	40	
	80	20	25	25	25	25	25	32	32	32	32	32	32	32	32	40	40	40	40	50	50	50	
	100	25	25	25	25	32	32	32	32	32	32	32	32	40	40	40	40	40	50	50	50	50	
	125	25	25	32	32	32	32	32	32	40	40	40	40	40	40	40	50	50	50	50	50	63	
	150	25	32	32	32	32	32	40	40	40	40	40	40	40	40	50	50	50	50	63	63	63	
	200	32	32	32	32	40	40	40	40	40	40	40	50	50	50	50	50	63	63	63	63	63	
	300	32	40	40	40	40	40	50	50	50	50	50	50	50	63	63	63	63	63	80	80	80	
	400	40	40	40	40	50	50	50	50	50	50	63	63	63	63	63	63	80	80	80	80	80	
	500	40	40	50	50	50	50	50	63	63	63	63	63	63	63	80	80	80	80	80	100	100	
	750	50	50	50	50	63	63	63	63	63	63	80	80	80	80	80	80	100	100	100	100	100	
	1000	50	63	63	63	63	63	63	80	80	80	80	80	80	80	100	100	100	100	100	160	160	
	1500	63	63	63	80	80	80	80	80	80	80	100	100	100	100	100	160	160	160	160	160	160	
	2000	63	80	80	80	80	80	100	100	100	100	100	100	100	100	160	160	160	160	160	160	160	
	2500	80	80	80	80	80	100	100	100	100	100	100	160	160	160	160	160	160	160	160	160	160	
3000	80	80	80	100	100	100	100	100	160	160	160	160	160	160	160	160	160	160	160	160	160		
4000	80	100	100	100	100	100	160	160	160	160	160	160	160	160	160	160	160	160	160				
5000	100	100	100	100	160	160	160	160	160	160	160	160	160	160	160	160	160						
6000	100	100	160	160	160	160	160	160	160	160	160	160	160	160	160	160							
7000	100	160	160	160	160	160	160	160	160	160	160	160	160	160									
8000	100	160	160	160	160	160	160	160	160	160	160	160											
9000	160	160	160	160	160	160	160	160	160	160	160												
10000	160	160	160	160	160	160	160	160	160	160													

Minimum diameter pipe sizing for a linear network (dead end)



TOTAL LENGTH OF THE NETWORK (FEET)		25	50	75	100	150	200	250	300	400	500	600	700	800	900	1000	1500	2000	2500	3000	4000
TOTAL FLOW REQUIRED (SCFM)	5	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	20	20	20	20	20
	10	16	16	16	16	16	16	16	16	20	20	20	20	20	20	20	25	25	25	25	32
	15	16	16	16	16	20	20	20	20	20	25	25	25	25	25	25	25	32	32	32	32
	20	16	16	16	20	20	20	20	25	25	25	25	25	25	25	25	32	32	32	32	40
	30	16	20	20	20	25	25	25	25	25	32	32	32	32	32	32	32	40	40	40	40
	40	20	20	20	25	25	25	32	32	32	32	32	32	32	32	32	40	40	40	40	50
	60	20	25	25	25	32	32	32	32	32	40	40	40	40	40	40	50	50	50	50	50
	80	25	25	32	32	32	32	32	40	40	40	40	40	40	50	50	50	50	50	63	63
	100	25	32	32	32	32	40	40	40	40	40	50	50	50	50	50	50	63	63	63	63
	125	25	32	32	32	40	40	40	40	40	50	50	50	50	50	50	63	63	63	63	63
	150	32	32	32	40	40	40	40	50	50	50	50	50	50	63	63	63	63	63	63	80
	200	32	32	40	40	40	50	50	50	50	63	63	63	63	63	63	80	80	80	80	80
	300	40	40	40	50	50	63	63	63	63	63	63	63	80	80	80	80	80	100	100	100
	400	40	50	50	50	63	63	63	63	80	80	80	80	80	80	80	80	100	100	100	100
	500	40	50	50	63	63	63	63	80	80	80	80	80	80	80	80	100	100	100	100	160
	750	50	63	63	63	80	80	80	80	80	100	100	100	100	100	100	100	160	160	160	160
	1000	50	63	63	80	80	80	80	80	100	100	100	100	100	100	160	160	160	160	160	160
	1500	63	80	80	80	100	100	100	100	100	160	160	160	160	160	160	160	160	160	160	160
	2000	63	80	80	100	100	100	100	160	160	160	160	160	160	160	160	160	160	160		
	2500	80	80	100	100	100	160	160	160	160	160	160	160	160	160	160	160	160			
	3000	80	100	100	100	160	160	160	160	160	160	160	160	160	160	160	160				
	4000	100	100	160	160	160	160	160	160	160	160	160	160	160							
	5000	100	160	160	160	160	160	160	160	160	160	160									
	6000	100	160	160	160	160	160	160	160	160	160										
	7000	100	160	160	160	160	160	160	160	160											
	8000	160	160	160	160	160	160														
	9000	160	160	160	160	160															
	10000	160	160	160	160																

Note: Diameters are based on the CAGI Handbook's recommendations for pressure drop less than 3 psi, with the following conditions: pressure 100 psig at 20 °C, main loop including 2 ball valves and 4 elbows.

CAUTION

Installation of **TOPRING** S08 compressed air piping system must be made according to the assembly instructions as indicated in the installation guide. Carefully read the design and installation guides prior proceeding (available on TOPRING.com).

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